

Work Order ID 103829

103829

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July-02-13 7:23:14 AM

Item ID: D4021-5

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Blanking Plate

Start Date: 7/02/13 Start Qty: 6.00

6

Cust Item ID:

Required Date: 7/02/13 Req'd Qty: 6.00

6

Customer:

Reference: re-powder coat black

REWORK

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4021

B

130

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00

130

Powdercoat

Powder Coating

Black Sun Dtex

Memo

PULL FROM STK:
6 X D4021-5 B100249

SCUFF LIGHTLY
RE-POWDER COAT BLACK PER QSI005

Start Time: 7:45
Temp: 3200F
Finish Time: 8:15

6X PM-13/07/02

M123480

135

QC3- Inspect Part Finish

0.00

135

QC

Quality Control

Memo

0.00

64 B-E-2

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Item ID: D4021-5 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Blanking Plate
 Start Date: 7/02/13 Start Qty: 6.00 *6* Cust Item ID:
 Required Date: 7/02/13 Req'd Qty: 6.00 *6* Customer:
 Reference: re-powder coat black

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Identify as per dwg & Stock Location: <u>ST084</u>	0.00							
140									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B/N								
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

Ex 11.10.13-07-03

13/7/14

mk

13-07-03

Picklist Print

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Work Order ID: 103829
Parent Item: D4021-5
Parent Item Name: Blanking Plate

Start Date: 7/02/13

Required Date: 7/02/13

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD
10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4021-5 Blanking Plate		Manufactured	No				Each	17.0000		6			

Location

Loc Qty

Loc Code

GA

2

100249

2

ST084

15

100249

7

100737

6

85065

2